

# SALES & ENGINEERING DATA

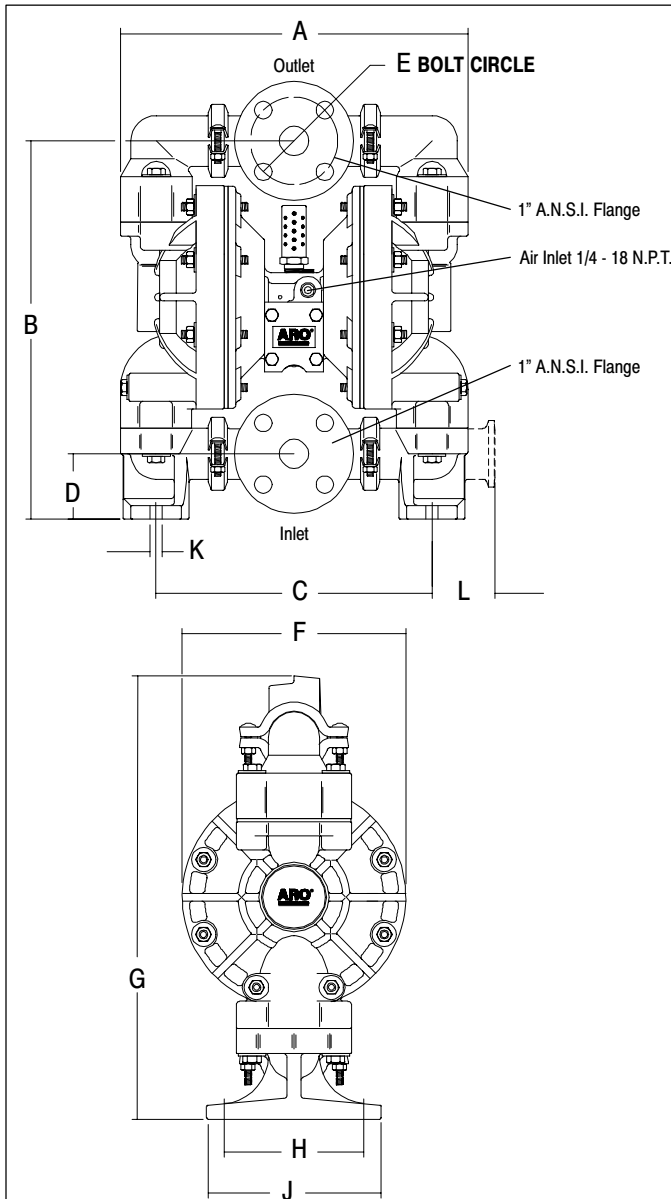
RATIO SERIES: **1:1**

FLUID P.S.I. RANGE: **20 - 120**

## 6661AX-XXX-C THRU 6661BX-XXX-C 1" NON-METALLIC DIAPHRAGM PUMP

RELEASED: 1-31-97  
REVISED: 6-15-01  
S-873

### DIMENSIONAL DATA



#### DIMENSIONS

A	12-11/16" (322 mm)	E	3-3/16" (81 mm)	J	6-5/16" (160 mm)
B	13-13/16" (351 mm)	F	8-1/16" (204 mm)	K	7/16" (11 mm)
C	10-1/16" (255 mm)	G	16" (406 mm)	L	2-1/4" (57 mm)
D	2-3/8" (60 mm)	H	5-1/16" (129 mm)		

NOTE: Dimensions are shown in inches and (mm), supplied for reference only and are typically rounded up to the nearest 1/16 inch.

### SPECIFICATIONS

#### CONSTRUCTION

Model Series	6661AX-XXX-C thru 6661BX-XXX-C
Pump Type	Non-Metallic, Air Operated, Double Diaphragm
Ratio	1:1
Material Inlet / Outlet	1" Flange, ANSI Class 150
Air Inlet (female)	1/4 - 18 N.P.T.
Air Exhaust (female)	3/8 - 18 N.P.T.F. - 1
Weight	6661A3-3XX-C ..... 20.25 lbs (9.2 kgs) 6661A4-4XX-C ..... 28.5 lbs (12.9 kgs) 6661B3-3XX-C ..... 28.8 lbs (13.06 kgs) 6661B4-4XX-C ..... 37 lbs (16.78 kgs)
Air Section Service Kit	637118-C
Fluid Section Service Kit	637161-XX-C

6661AX - X X X - C

637161 - X X - C

Diaphragm Material  
Ball Material

EXAMPLE: Model 6661A3-311-C  
Fluid Section Service Kit is 637161-11-C

#### PERFORMANCE

Air Inlet Pressure Range	20 - 120 p.s.i. (1 - 8.3 bar)
Maximum Material Inlet Pressure	10 p.s.i. (0.69 bar)
Fluid Pressure Range	20 - 120 p.s.i. (1 - 8.3 bar)
Maximum Flow Rate (flooded inlet)	47 g.p.m. (178 l.p.m.)
Maximum Particle Size	1/8" dia. (3.2 mm)
Maximum Temperature Limits	
Polypropylene	35° to 150°F (2° to 66°C)
Kynar (PVDF)	10° to 200°F (-12° to 93°C)
Displacement / Cycle @ 100 p.s.i.	0.17 gal. (.64 lit.)
Noise Level @ 70 p.s.i. - 60 c.p.m. <sup>①</sup>	64.5 db(A) <sup>②</sup>

① Tested with 93110 muffler installed.

② The pump sound pressure level has been updated to an Equivalent Continuous Sound Level ( $L_{Aeq}$ ) to meet the intent of ANSI S1. 13-1971, CAGI-PNEUROP S5.1 using four microphone locations.

#### ACCESSORIES:

65010 Neoprene "O" Ring Air Motor Kit  
65764 Viton "O" Ring Air Motor Kit  
66073-1 Air Line Kit  
67078 Flange Kit

# PERFORMANCE CURVES

## 6661XX-XXX-C 1" NON-METALLIC DIAPHRAGM PUMP

